



Pos. No	Title	Part No	Quantity
G9	ASSY OF ALV	ORS6410	1
102	ALVBOV LOCK PIN	ORS6231	1
103	ALVBOV LOCK LATCH	ORS6232	1
104	ALVBOV LEVER SHAFT	ORS6233	1
105	ALVBOV LEVER CAP	ORS6234	1
106	ALV GAS BODY	ORS6421	1
107	ALV GAS BODY LOCK	ORS6422	2
374	ALVBOV BODY	ORS6211	1
375	AVLBOV BARREL	ORS6212	1
376	ALVBOV FRONT RING	ORS6213	1
377	ALVBOX EXHAUST SPIDER	ORS6214	1
380	ALVBOV HAND LEVER	ORS6217	1
383	ALVBOV TORSION BUSH	ORS6221	1
384	ALVBOV DRAIN BUTTON	ORS6222	1
386	AVLBOV LEVER LOCK PLATE	ORS6224	2
387	ALVBOV LEVER PLUNGER	ORS6225	1
392	ALV GAS PLUNGER	ORS6415	1
393	ALV GAS CAP	ORS6416	1
489	ALVBOV FRONT SEAL	ORM6001	1
490	ALVBOV DIAPHRAGM	ORM6002	1
493	ALVBOV BARREL SEAL	ORM6005	2
494a	ALVBOV BACK SEAL	ORM6007	2
534	O-RING BS007		1
537	O-RING BS010		2
538	O-RING BS011		2
540a	O-RING BS014		1
544a	O-RING BS025		1
701	CSK Self-Tapping Screw N8x12		2
758	Compression Spring	CI 010D 10 S316	1
763	Compression Spring	LC 026BC 10 S316	1
766	Compression Spring	LCM 095E 07S	1
767	Torsion Spring LH Wound	LTL 059K 06 S	1
768	Torsion Spring RH Wound	LTR 018C 07 S	1
779	Permanent Magnet, Ø3x1	EP400SM	2
804	Seat	AP2033	1
805	Rubber seating	AP2034	1
806	Lever	AP2035	1
807	Shuttle valve	AP2036	1
808	Exhaust tee	AP2040	1
809	O-ring	AP2041	1
810	Exhaust valve	AP1429	1

NOTES
n1. Assemble following the steps described in Assembly instructions.
n2. Use oxygen compatible grease for all O-Rings.

Units of measurement	mm UNLESS OTHERWISE STATED	Mass	0.63 kg	Format	ISO A2	Designed by	A.KUDRIASHOV	Changed by	-	Approved by - date	-	Filename	ORS6400A.dwg	Date	27.05.09	Scale	1:2
Material		Projection				DEEP LIFE LTD Strictly Commercial-in-Confidence, copyright (c) 2008. Copying prohibited except as provided for under written contract with Deep Life Ltd.				Title/Name Assy of ALBOVE Case		Drawing number ORS6400		Edition A		Sheet(s) 1(2)	
Quantity		Surface roughness															