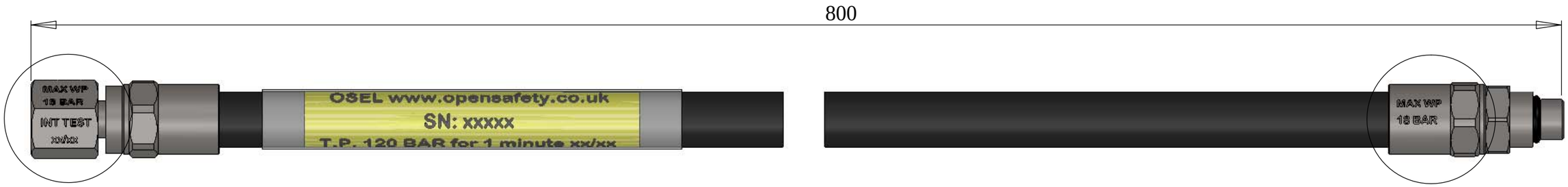
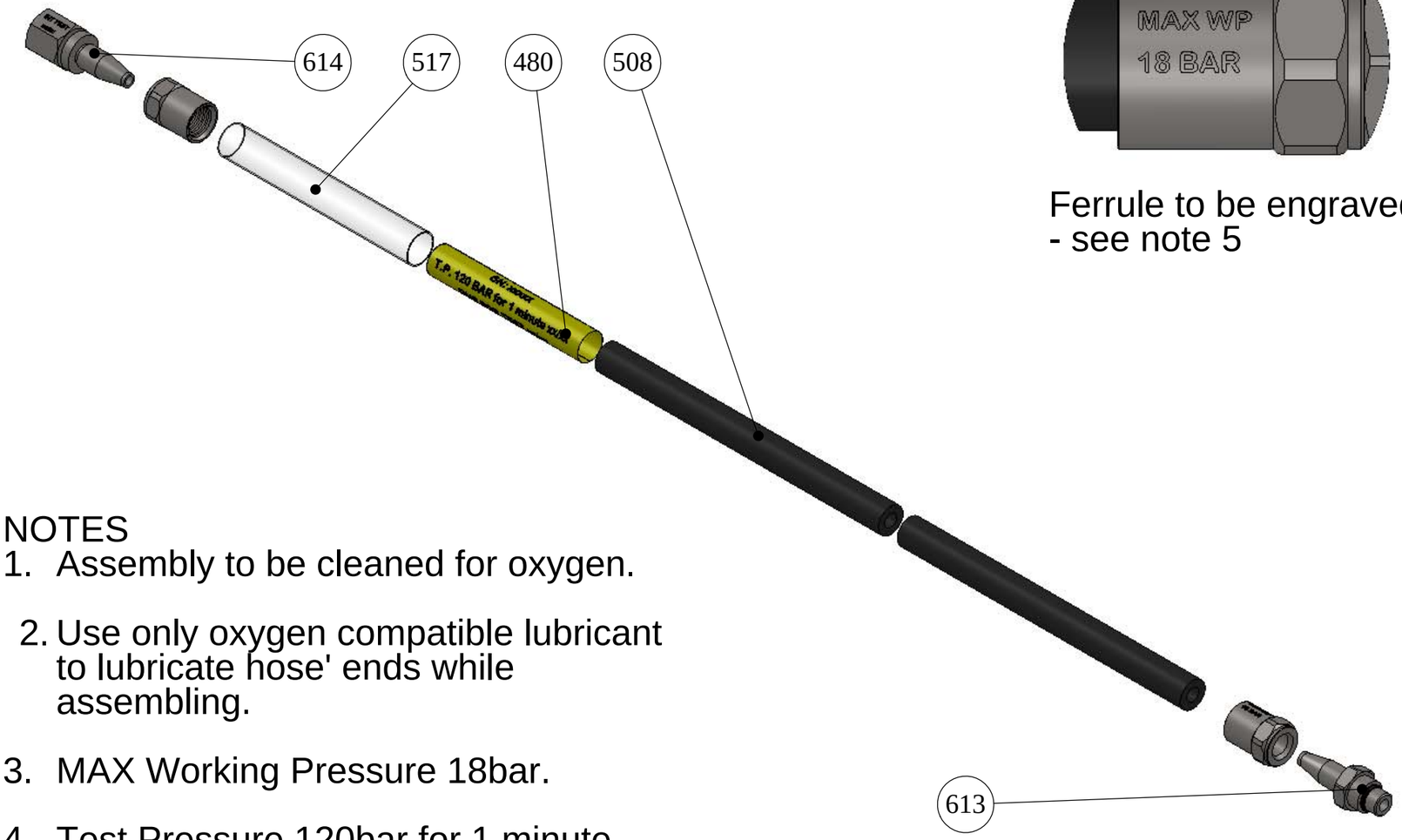


Nut to be engraved
- see note 5



Ferrule to be engraved
- see note 5

Item N	Title	Qty
480	HOSE OXYGEN LABEL	1
508	TPU Hose 1/4"x1/2" 800mm	1
517	FEP Label Shrink 100mm	1
613	3/8UNF Compressing Fitting	1
614	12,7 Hose Flying Nippel	1

OXYGEN ONLY
OSEL www.opensafety.co.uk
SN: xxxxx
T.P. 120 BAR for 1 minute xx/xx
DUE FOR TEST xx/xx

LABELLING DETAILS
PRINTED ON YELLOW PLASTIC
(TO BE POSITIONED APPROPRIATELY
SO TO ENSURE CLEAR ACCESS

NOTES
1. Assembly to be cleaned for oxygen.
2. Use only oxygen compatible lubricant to lubricate hose' ends while assembling.
3. MAX Working Pressure 18bar.
4. Test Pressure 120bar for 1 minute.
5. Engrave Items: MAX WP 32 BAR, INT TEST xx/xx (MONTH/YEAR).

Units of measurement	mm, UNLESS OTHERWISE STATED	Mass	Format ISO A4	Designed by	Change by	Approved by – date	Filename ORM3500A1.dwg	Date 24.11.09	Scale 1:2
Material									
Quantity	See BOM		Projection	DEEP LIFE LTD			Title/name	Assy of Injector Hose	
Tolerances	UNLESS OTHERWISE STATED TOLERANCES: H12, h12, ±IT12/2; ANGLE – ±30°			Strictly commercial-in-Confidence					
Surface roughness	12,5mm MAX ON ALL MACHINED SURFACES UNLESS OTHERWISE STATED			copyright (c) 2009. Copying prohibited except as provided for under written contract with Deep Life ltd.			Drawing number	ORM3500	Edition A1	Sheet(s) 1(2)
Surface treatment									

A.Kudriashov